



MONTAGE KIT ULTIMATE

EXTREMELY STRONG, UNIVERSAL & SOLVENT FREE MOUNTING ADHESIVE



PRODUCT DESCRIPTION

Extremely strong, universal & solvent free mounting adhesive for bonding all kinds of materials on porous and non-porous surfaces. Loadable after 4 hours. Without using nails or screws. For interior and exterior use.

FIELD OF APPLICATION

For mounting of stair treads, roof plates, roof tiles, frame works, skirting boards, thresholds, laths (wood / plastic), paneling, window sills, sheet material, drywall, tiles, insulation material, soft and hardboard boards, electrical boxes, nameplates, house numbers, brackets and decorative ornaments and moldings of plaster, polyurethane- and polystyrene foam (Styrofoam) etc. Also suitable for mirrors and natural stone.

Not suitable for PE, PP, PTFE and bitumen. When gluing plastics always perform an adhesion test first. Adhesion to plastics can vary depending on the type of synthetic and the quality of the plastic.

PROPERTIES

- High initial bond strength
- Very high final bond strength
- Elastic
- For interior and exterior use
- Paintable (test first)
- Good filling capacity
- Resistant to temperatures between -40 °C and +100 °C
- UV, water and all-weatherresistant
- Solvent-free

PREPARATION

Tools: Use Bison Power Pistol to apply adhesive. Knife or Bison Multi Tool to open the cartridge. If necessary, use a rubber mallet to tap surface lightly.

APPLICATION

Directions for use:

Before using open cartridge at the top by cutting off the plastic nipple above the thread with a sharp knife. Fix the nozzle onto the cartridge and cut at an angle to the desired diameter.

Cut the nozzle open at a diameter of at least 0.5cm

The surfaces to be glued must be clean, dry and free of grease and dust. One of the surfaces must be porous. Remove loose debris. Apply the adhesive in dots or stripes (at a distance of 20 - 30 cm), always taking care to apply at all angles and on the edges. Attach the object with a sliding movement, pressing it well. Hand-tight after approx. 30 minutes (the bond is now sufficiently strong for transport or light loads). Can be loaded after approx. 4 hours, depending on the substrate (at least 1 part porous) and the ambient conditions.

Stains/residue: Use white spirit for cleaning tools and removing wet adhesive residue. Dry adhesive residue can only be removed mechanically.

Points of attention: The drying times are based on bonding at least one porous material and an adhesive layer of approx. 1 mm thickness. If two non-porous materials are being bonded and/or the layer of adhesive is thicker, the drying times may be substantially longer.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.



MONTAGE KIT ULTIMATE

EXTREMELY STRONG, UNIVERSAL & SOLVENT FREE MOUNTING ADHESIVE

TECHNICAL SPECIFICATIONS

100% modulus:	1.6 MPa
Chemical base:	SMP Polymer
Chemicals resistance:	Good
Colour:	White
Cure rate:	1.5 mm/24h
Density approx.:	1,58 g/cm ³
Elasticity:	Good
Elongation of rupture:	125 %
Filling capacity:	Very good
Final bond strength:	250 N/cm ²
Final bond strength after:	4 hours. This might vary, based on circumstances, like materials, temperature and humidity.
Hardness (Shore A):	65
Initial Bonding after:	30 minutes. This might vary, based on circumstances, like materials, temperature and humidity.
Initial bond strength:	100 N/cm ²
Initial tack:	Extremely high
Initial tack after:	10 seconds
Minimum temperature resistance:	-40 °C
Maximum temperature resistance:	100 °C
Mildew resistance:	Good
Moisture resistance:	Very good
Paintability:	Good
Shear strength:	250 N/cm ²
Shrinkage approx.:	0 %
Skinover time:	10 minutes
Solid matter approx.:	100 %
Solvent free:	Yes
Tensile strength (N/cm ²) approx.:	180 N/cm ²
UV resistance:	Good
Viscosity:	Pasty
Water resistance:	Good

STORAGE CONDITIONS

Close container properly and store in a dry, cool and frost-free place.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.