



# VINYL PLASTIC / SOFT PLASTIC

## GLUE TO REPAIR VINYL/SOFT PVC OBJECTS



### PRODUCT DESCRIPTION

Glue for waterproof repairs to vinyl/soft PVC objects.

### FIELD OF APPLICATION

Glues vinyl/soft PVC objects, such as inflatable boats, paddling pools, swimming belts, beach balls, tent canvases, water beds, rainwear and pond liners.

### PROPERTIES

- Transparent
- Water proof
- Flexible

### PREPARATION

**Working Conditions:** Not to be applied at temperatures below +10 °C.

**Surface Requirements:** Materials to be glued should be clean, dry, and free of dust and grease.

**Preliminary Surface Treatment:** If necessary degrease with acetone.

### APPLICATION

#### Directions for use:

When glueing overlapping parts: Apply glue thinly to entire surface of both sides. Let dry for 5-20 minutes. Glue should be dry to the touch. Drying time depends on nature of materials and on temperature. Join parts and press or tap firmly. After joining, parts stick immediately! Final bond strength depends on pressure, therefore exercise as much pressure as possible on the entire surface. When glueing parts which will be reinflated later on: (inflatable boats, swimming belts, beach balls, etc.), let glue connection dry for at least 6 hours before reinflating objects. When glueing tears and holes: use scissors to cut a piece off the enclosed repair pad. The piece must be greater than the tear/hole to be repaired. The larger the overlap, the stronger the connection. Then follow the instructions for 'overlapping parts'.

**Stains/residue:** Remove fresh stains with acetone.

**Advice:** When repairing a tear, cut a small circle at both ends. This divides the tension on the tear and prevents it from tearing any further.

### TECHNICAL SPECIFICATIONS

Chemical base:	Polyurethane rubber
Colour:	Transparent
Minimum temperature resistance:	-15 °C
Maximum temperature resistance:	70 °C
Moisture resistance:	Good
Solid matter approx.:	22 %
Viscosity:	Liquid

### STORAGE CONDITIONS

At least 24 months after date of manufacture.

Limited shelf life after opening.

Store in a dry, cool and frost free place.

Our advice is based on extensive research and practical experience. However, in view of the large variety of materials and the conditions under which our products are applied, we assume no responsibility for the results obtained and/or any damage caused by the use of the product. Nevertheless, our Service Department is always at your disposal for any advice needed.