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TECHNICAL DATASHEET

TDS



ZINC	
Package sizes	400ml
Description	Epoxy ester-based zinc spray for the treatment of galvanized and untreated steel.
TECHNICAL DATA	
Composition	Epoksi-esteri
Spreading capacity	1–1,75 m ² (Depending on the surface)
Dust dry	After about 10-15 minutes*
Cured	After 24 hours*
Temperature resistance	350°C
Shelf-life	10 years

*Drying time depends on the surface, ambient temperature, humidity and the thickness of the lacquer applied.

FEATURES

- Resistant to gasoline, chemicals and different weather conditions
- Excellent cathodic corrosion resistance
- High zinc content (90 %)
- Spot-weldable
- Heat resistant up to 350°C

USAGE

Sand the surface, clean and dry and remove grease. Protect the environment. The spray paint should be at room temperature. Shake for two minutes before use and spray on the test piece. Spraying distance 25–30 cm. Apply several coats, be sure to shake the spray paint between coats. Processing temperature +15°C ... +25°C. Dust dry after 10–15 minutes. Cures in 24 hours. Once dry, the primer and paint can be applied. After use, turn the can upside down and spray for several seconds.